



Note 1: The stricter tolerance requirements for the screeded traffic surface must be specified and agreed as a primary condition of the contract.

Note 2: The manufacturer of the industrial trucks should be consulted as to the position of the wheel tracks.

Table 1: Lateral height variations across the tracks

	Permitted height difference h as maximum value measured between outer wheel tracks S_p at track gauge S in m			
	up to 1.0 m	over 1.0 m to 1.5 m	over 1.5 m to 2.0 m	over 2.0 m to 2.5 m
Industrial truck lifting height ≤ 6.00 m	2.0	2.5	3.0	3.5
Industrial truck lifting height > 6.01 m and automatic operation	1.5	2.0	2.5	3.0

Table 2: Evenness tolerances on the line of the tracks

Maximum measured indentation depth in the wheel tracks S_p at measuring intervals in m				
For all types of application	1.0	2.0	3.0	4.0
		2.0	3.0	4.0
Evenness test procedure: refer to DIN 18 202				

The evenness of the remaining floor area must conform to DIN 18 202/05.86, Table 3, row 3.

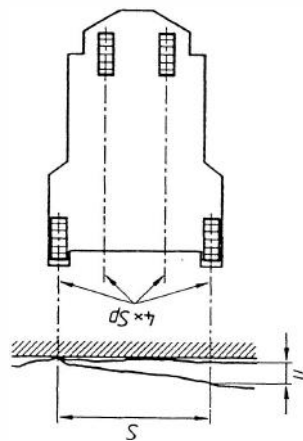


Figure 1: Height difference h , track gauge S and wheel tracks S_p

