Tables A.1, A.2 and A.3 from VDMA Guidelines 2010

	Z_{SLOPE} (mm/m)	dz = Z x Zslope
15	1,0	Z x 1,0 mm/m
10	1,5	Z x 1,5 mm/m
up to 6	2,0	Z x 2,0 mm/m
Note: For beam levels >6m, interpolation is required as illustrated in figure B.1		

Table A.1
Limiting values of Z_{SLOPE}

Distance between measurement l	Gap under straight line t
1 m	2 mm
2 m	3 mm
3 m	4 mm
4 m	5 mm

Table A.2
Limiting values along the tracks

Top beam level (m)	Fx or Fx,avg
15	525
10	400
up to 6	300
Note: For beam levels >6m, interpolation is required.	

Table A.3
Limiting values of Fx or Fx,avg